

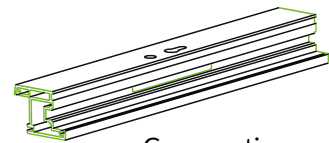
# GSU100 / GSU-K 100

Handle hole drilling machine-lock case miller

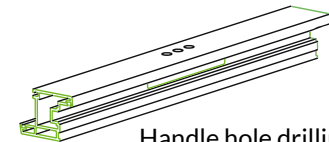


Option  
Hinged stops

GSU-K 100



Copy routing  
(only GSU-K)



Handle hole drilling/  
Lock case milling



GSU 100

Product data sheet  
GSU 100 / GSU-K 100  
01/22 PR30102

## Our know-how - your advantage

### GSU 100

#### Handle hole drilling machine-lock case miller

##### With lock case milling unit, positioned in front

- sturdy milling unit with manual feed placed on two heavy-duty guides
- milling motor with 28000 rpm including 12 mm milling cutter
- adjustment of milling height through 4 position turret stop

##### With handle hole drilling unit, positioned below

- with adjustable hydropneumatic feed
- drilling tools 10-12-10; 700 rpm
- drilling positions through handwheel (metric counter), stepless adjustable
- two pneumatic clamps with safety preload pressure
- centering device via handwheel for centered machining
- lateral stops left and right with four stops each for constant handle position



Adjustable drilling and milling position via handwheel

### GSU-K 100

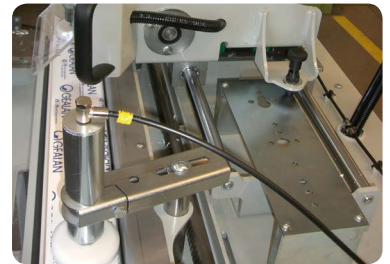
#### same as GSU 100, however

##### With copy router unit, positioned above

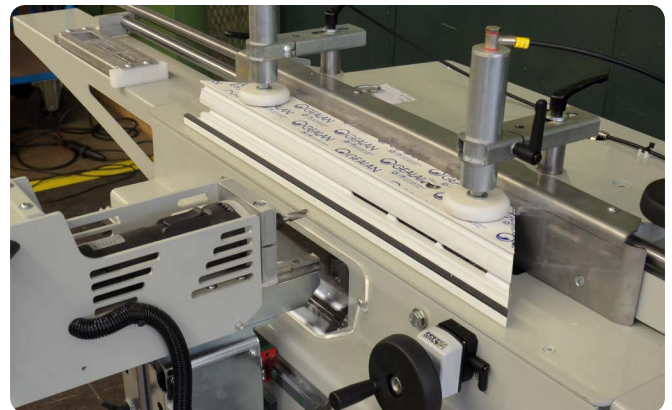
- adjustable for 28000 rpm, with adjustable fixed stops and four different height positions selectable via turret
- with manual feed
- milling unit with adjustable depth stop through tracer pin
- including milling tool  $\varnothing$  8 mm; 28000 rpm adjustable
- with universal copying template

##### Option

- Hinged stops
- high-frequency motor
- short stop



Copy router unit



Lock case miller

## Technical information



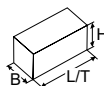
GSU 285 kgs  
GSU-K 305 kgs



6 - 8 bar



220 / 230 V  
50 - 60 Hz



L = 3100 mm  
B = 1150 mm  
H = 1500 mm



**Lock case miller/copy router**  
(Standard version)  
750 W, 230 V, 28.000 U/min

**High frequency motor - lock case**  
0,75 kW, 300 Hz, 230 V, 28.000 U/min

**Handle hole drilling**  
0,55 kW, 230 / 400 V, 598 U/min

Technical data are valid for basic machine without options. Size according to layout.

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Subject to errors and modifications